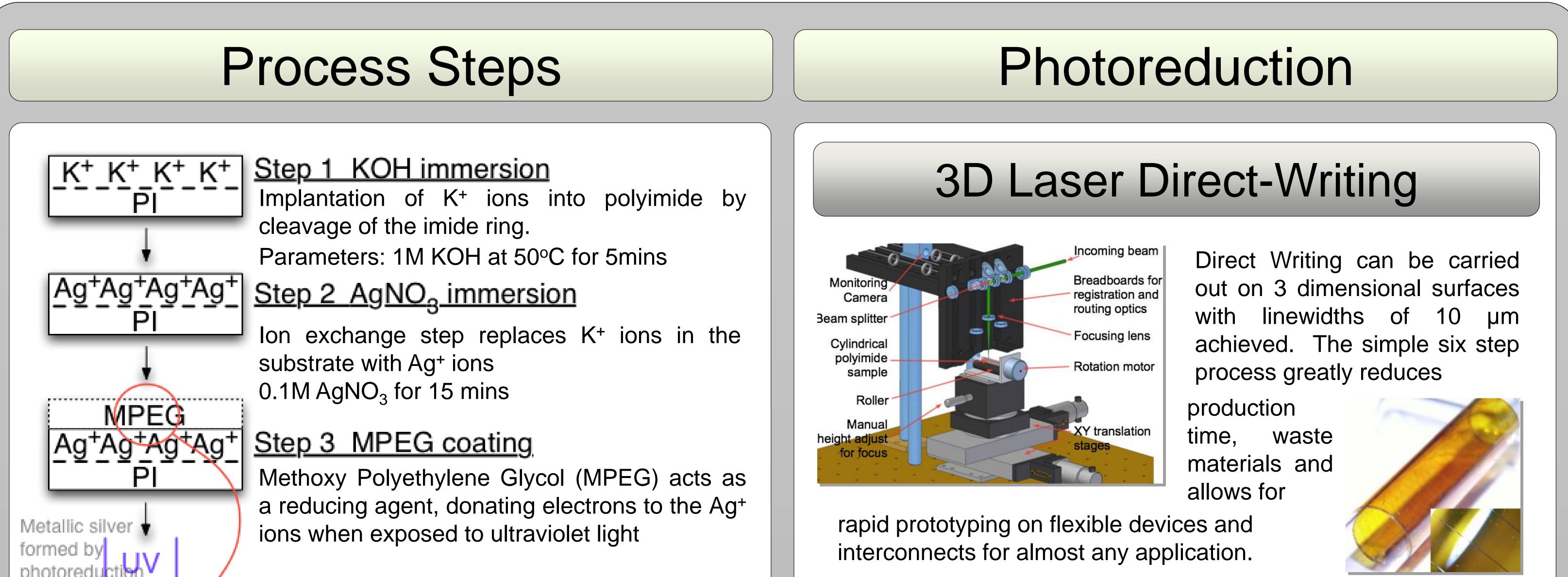
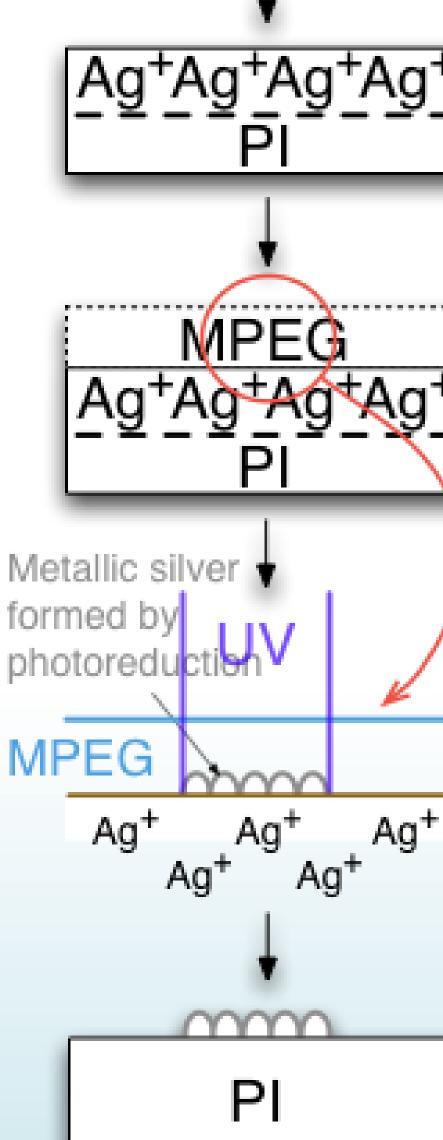


High Value Manufacturing

## Additive Direct Writing Based Process for Metallisation of Polyimide D.E. Watson, J.H.-G. Ng, M.P.Y. Desmulliez





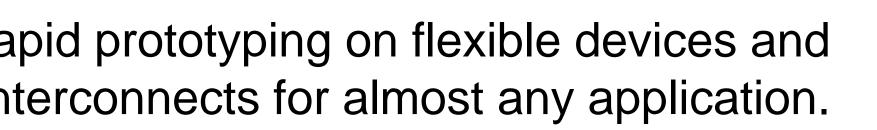
### Step 4 UV exposure

Exposure using continuous wave UV laser or mercury arclamp with photomask triggers photoreduction

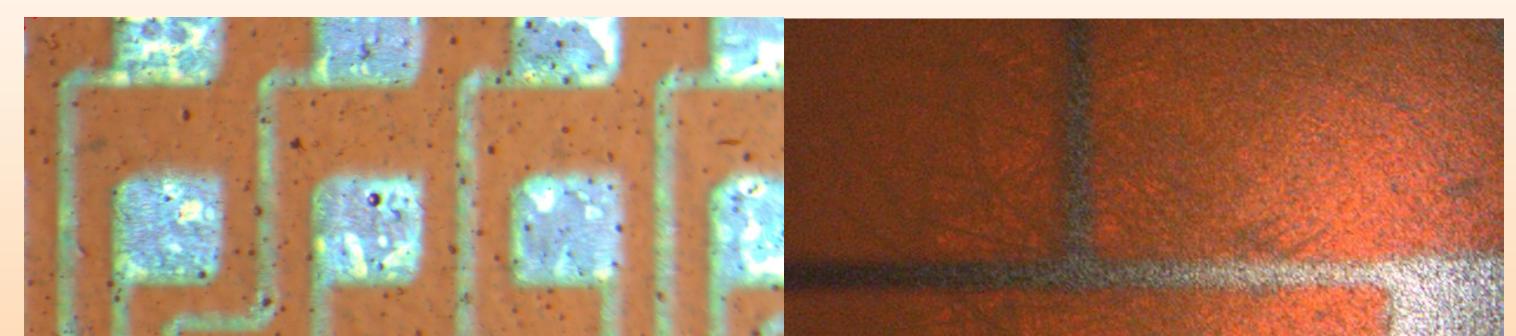
#### Step 5 Wash with dilute acid, anneal / reimidize

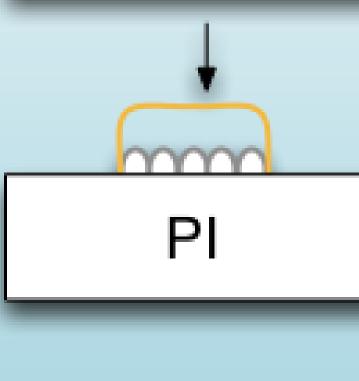
Remaining unreacted ions are removed with dilute H<sub>2</sub>SO<sub>4</sub> and imide ring structure reformed through annealing

HERIOT



# Photomask Alternative





### Step 6 Electroless plating

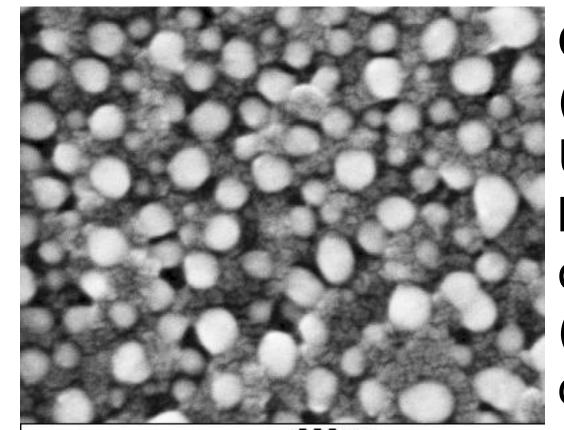
Metals can then be electrolessly plated onto the silver nanoparticles contained in the substrate

# 200 µm 500 µm

The process also works with photomask exposure, useful for higher linewidth and bulk area applications such as bond pads or capacitors.

## **Electroless Plating**

Challenges

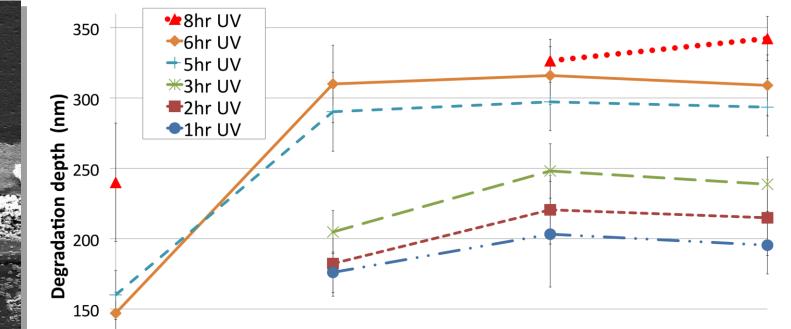


Mag = 200.00 K X

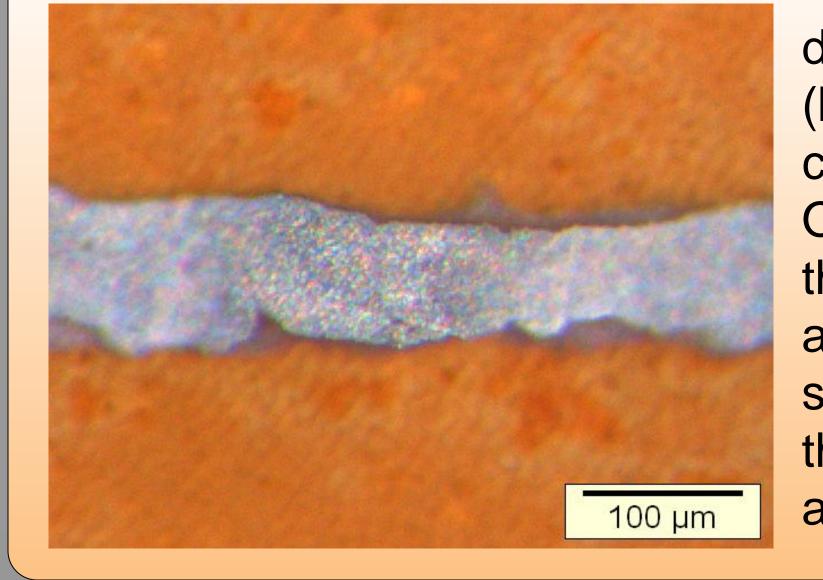
Once a suitable seed layer (left) is produced through UV exposure, metals can be electrolessly deposited on the patterned substrate bath (right.) The demonstrated here is Polymer made by Kompositer AB, Sweden.



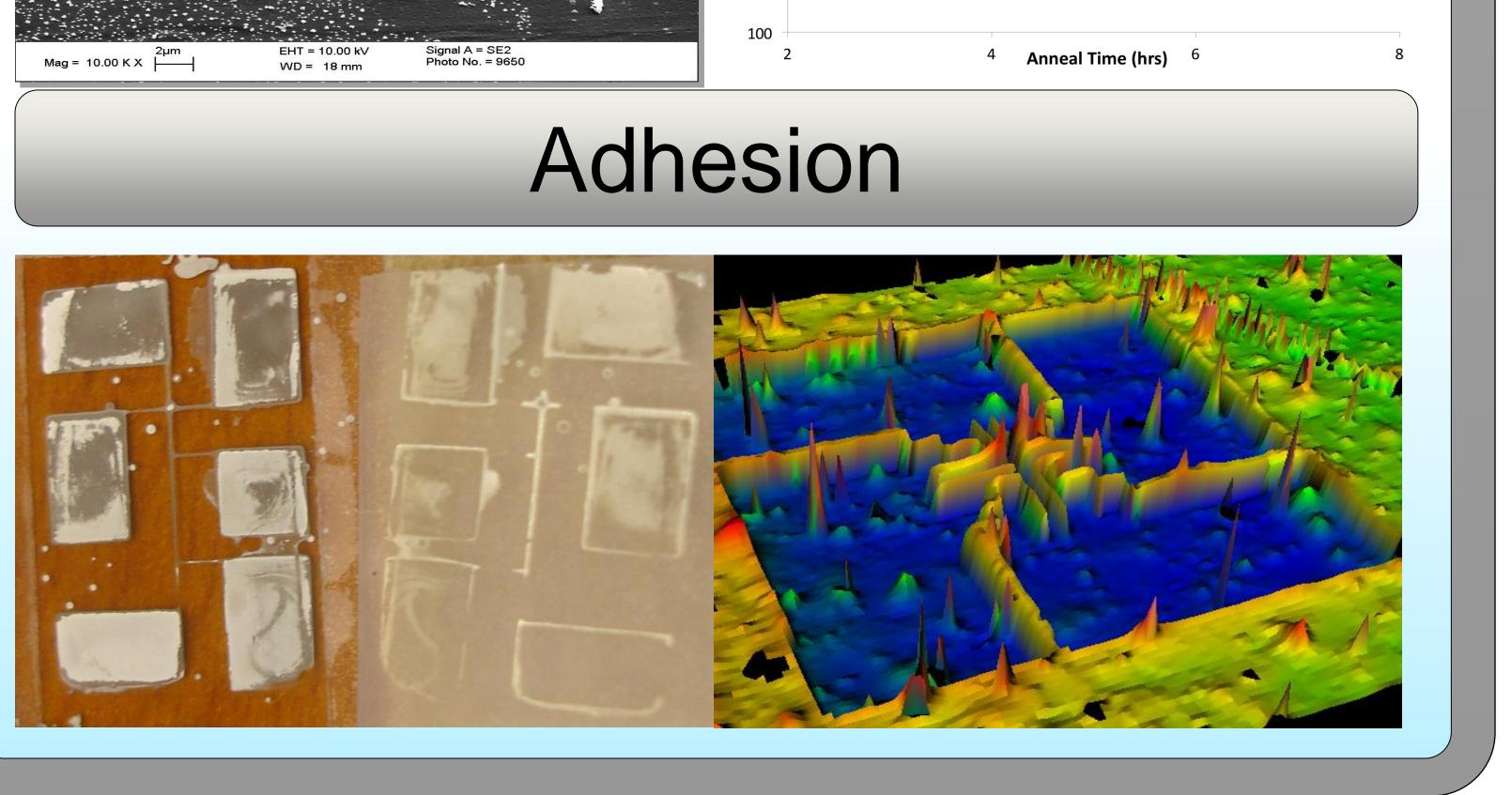




A balance of pH, temperature and silver ion ratio must be struck to allow the silver to deposit uniformly without attacking the polymer substrate. Current plating techniques are producing reliable plating



down to approximately 50 – 60µm (left), with conductivity comparable to that of bulk silver. One of the main challenges with the plating is achieving good adhesion to the substrate. As seen on the pictures opposite, this is one of the major current areas of investigation.





James Watt Institute for High Value Manufacturing - Edinburgh



**Engineering and Physical Sciences Research Council**